

US EPA ARCHIVE DOCUMENT



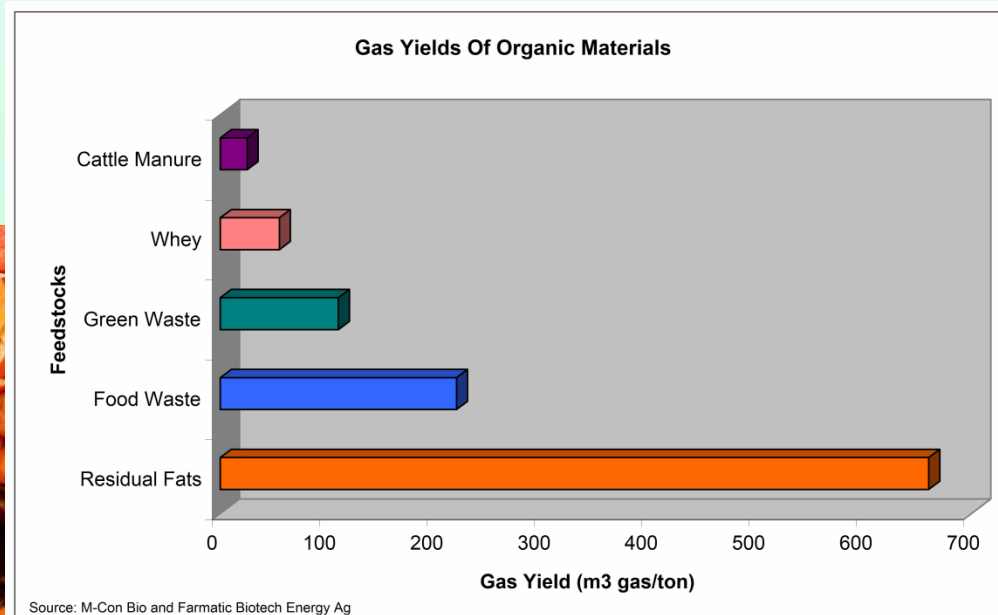
Co-Digestion Economic Analysis Tool (CoEAT):

“Because you have to CoEAT before you co-digest...”

Innovative Energy Management Workshop
October 5, 2010
Las Vegas, NV

Why Co-Digestion?

- ❖ More ENERGY! Renewable ENERGY!
- ❖ Divert food waste from landfills
 - 18% of waste reaching landfills is food!
- ❖ Divert FOG from sanitary sewer system and reduce overflows
- ❖ Reduce GHG Emissions!

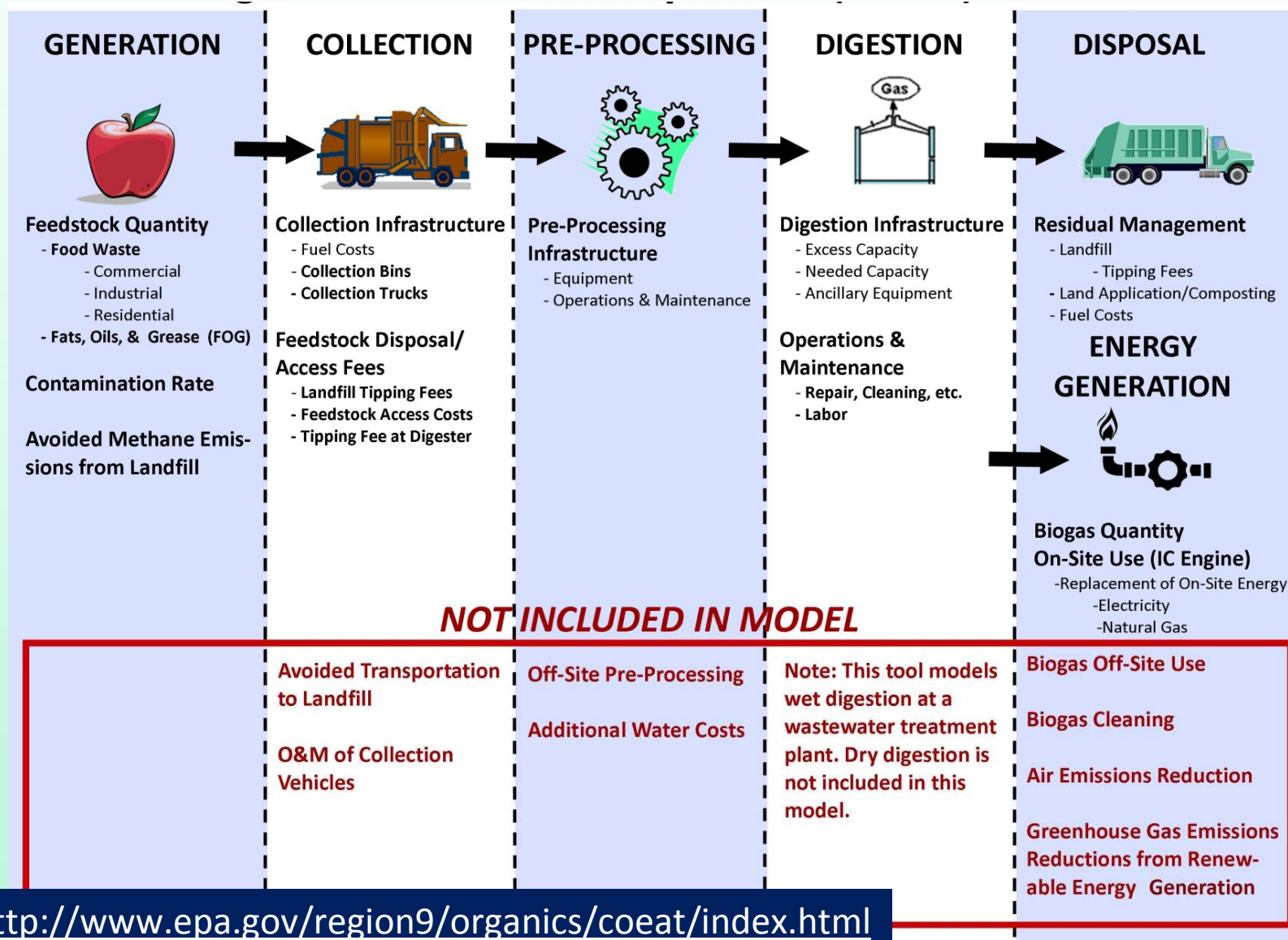


Purpose

- ❖ **Initial** economic feasibility of co-digesting of food waste and FOG at wastewater treatment plants
- ❖ Model intended for WWTFs with excess capacity, BUT pre-existing digesters are not required
- ❖ Designed for decision-makers with significant technical expertise



Co-Digestion Economic Analysis Tool (CoEAT)



Types of Organic Wastes Considered

- ❖ Residential Food Waste
- ❖ Commercial Food Waste
- ❖ Fats, Oils, and Grease (FOG)
- ❖ Food Processing Wastes

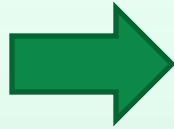


Inputs and Outputs

❖ Food Waste Feedstock

❖ Fixed and Recurring Costs

❖ Existing Infrastructure

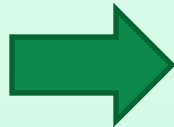


❖ Solid Waste Diversion Savings

❖ Pre-Processing Needs

❖ Capital Investments

❖ Financial Data



❖ Biogas Production & Energy Value

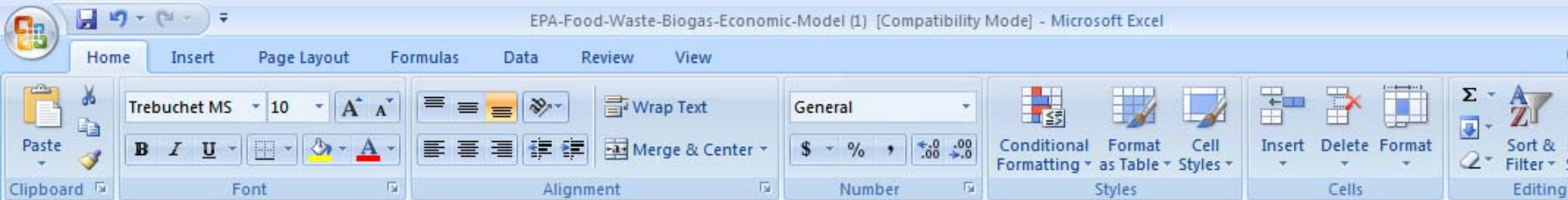
❖ Methane Reductions from Landfills

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98 Part 2 - Solid Waste and Wastewater Infrastructure

>> If you are sourcing household food waste, you need to provide collection bins. Input the cost of providing green bins to <i>each household</i> .	
No	>> \$0 <i>[#household] Should be zero if bins have already been provided to households.</i>
Yes / No	\$000,000,000
\$0	>> This is the cost of providing green bins to households.
>> If you are sourcing food waste from the establishments indicated in Option 2 of the Food Waste Feedstock Estimate, then you need to provide collection bins. Input the cost of providing an <i>appropriate number (may be more than one bin)</i> of collection bins to <i>each establishment</i> .	
Yes / No	\$0 <i>[#establishment] Should be zero if bins have already been provided to establishments.</i>
Yes / No	\$000,000,000

Overview
User Inputs
1. Feedstock Parameters
2. Food Waste Feedstock Data
3. Transportation & Processing
4. Preproc. & Ancillary Equip.
5. Digester Sizing
6. F...



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Co-Digestion Economic Analysis Tool (CoEAT)

EPA Region 9 - Pacific Southwest Region

Digester Sizing

This worksheet calculates the number of digesters needed to support feedstock input and potential biogas production from two feedstocks: (1) food waste and (2) waste

The numbered worksheets contain assumptions and default values that provide the underlying functionality of the Model. Once familiar with the inputs, outputs and data used to calculate values, users can customize the Model by modifying data in the rest of the worksheets.

VS = volatile solids
TS = total solids
MCRT = mean cell residence time

Feedstock Parameter	Value	Units	Source
Food Waste Mass	-	short tons/day	
Food Waste Biogas Yield	6.65	ft ³ CH ₄ /lb TS	
Food Waste Total Solids	#DIV/0!	solids	
Food Waste VS	#DIV/0!	of total solids	
Food Waste % of Total Waste	#DIV/0!	total substrate	
Weighted Total Feedstock Loading (TS)	-	lbs/day	
Weighted Total Feedstock Loading (VS)	#DIV/0!	lbs/day	
Wastewater Solids Mass	-	short tons/day	
Wastewater Solids Yield	2.12	ft ³ CH ₄ /lb TS	
Wastewater Total Solids	1.00%	solids	
Wastewater VS	70.00%	of total solids	
Wastewater % of Total Waste	#DIV/0!	total substrate	
Weighted Total Feedstock Mass	-	short tons/day	
Weighted Total Feedstock Yield	#DIV/0!	ft ³ CH ₄ /lb TS	
Weighted Total Feedstock Concentration (% TS)	#DIV/0!	solids	
Weighted VS Content of Total Feedstock	#DIV/0!	volatile solids	

<http://www.epa.gov/region09/waste/organics/ad/EBMUDFactSheet.pdf>

**SUPPORTING
WORKSHEET**

Why Use CoEAT?

- ❖ Gives initial economic feasibility
 - Is this possible? Should more resources be put in to understand viability?
- ❖ Gives list of different to consider for a co-digestion project
- ❖ Helps provide estimate of available feedstock (food and FOG).

QUESTIONS?

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