# SF<sub>6</sub> Emission Reduction: What Taiwan is Doing

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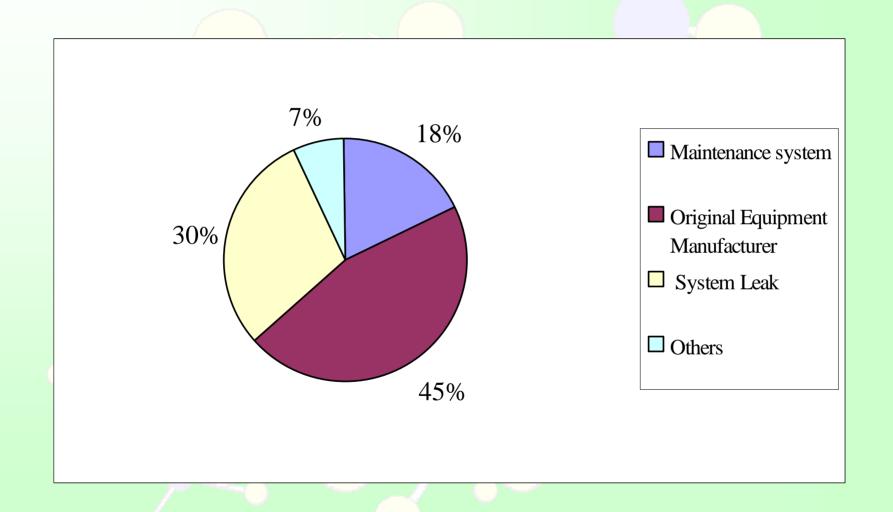
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#### Outline

- ➤ Uses of SF<sub>6</sub> in Taiwan
  - ✓ Electric power industry
  - ✓ Semiconductor industry
  - √ TFT-LCD industry
  - ✓ Magnesium industry
- > Taiwan's SF<sub>6</sub> Emissions Reduction
- > Future work
- > Conclusions

# Share of SF<sub>6</sub> Emission in Electric Power

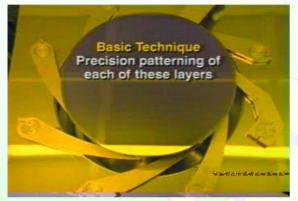


# SF6 Emissions Reduction Strategies for Electric Power Systems

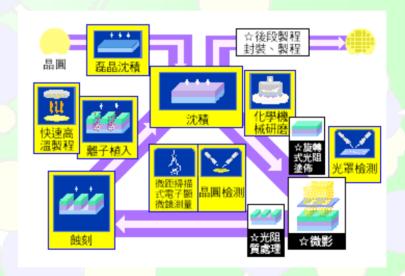
- To set a maintenance center
  - ✓ For small distribution system
  - ✓ For phasing out SF<sub>6</sub>
- > To recover SF<sub>6</sub> in servicing SF<sub>6</sub> equipment
  - ✓ From international companies using larger system
  - ✓ From Local companies using small/medium system.
- > To inventory SF<sub>6</sub> emission
  - ✓ To accelerate removal older facility
  - ✓ To Plan to sign the voluntary memorandum for SF<sub>6</sub> emission reduction with Taiwan EPA
  - ✓ To provide the Electric power industry with personnel training through Taiwan EPA

#### Semiconductors and TFT-LCD SF<sub>6</sub> Use

PFCs:C<sub>2</sub>F<sub>6</sub>,CF<sub>4</sub>,CHF<sub>3</sub>,SF<sub>6</sub>,NF<sub>3</sub>,C<sub>3</sub>F<sub>8</sub>,C<sub>4</sub>F<sub>8</sub>



#### 1. CVD chamber cleaning





2. Dry-etching processes.

#### The Technologies of SF<sub>6</sub> Emission Reduction

SF<sub>6</sub> Emissions
Calculation

Calculating annual SF<sub>6</sub> emissions and creating reduction strategy

SF<sub>6</sub>
Emissions
Reduction

Local Scrubber Installation

Using effective local scrubber and improving their performan

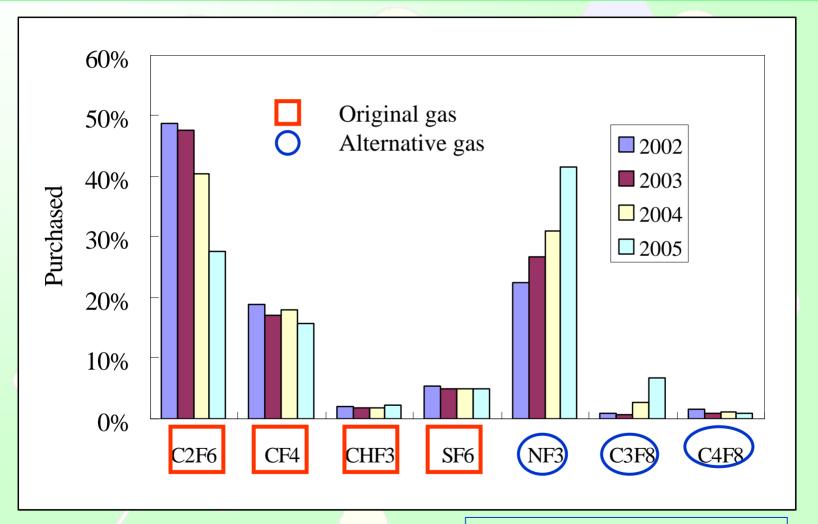
Process Optimization

Optimizing the SF<sub>6</sub> usage inside the process chamber

**Gas Substitution** 

Using gases with less global warming effects

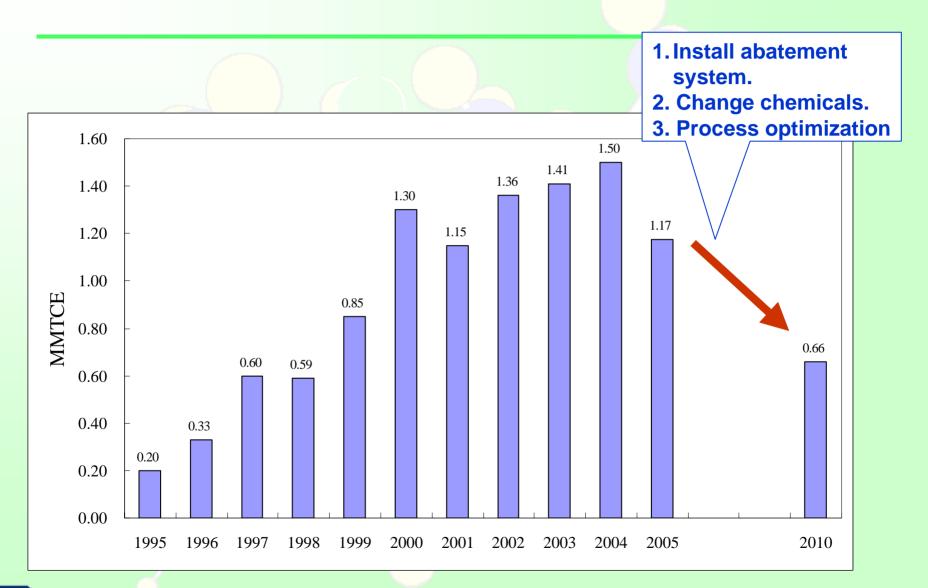
#### TSIA PFC Gas Purchase Share



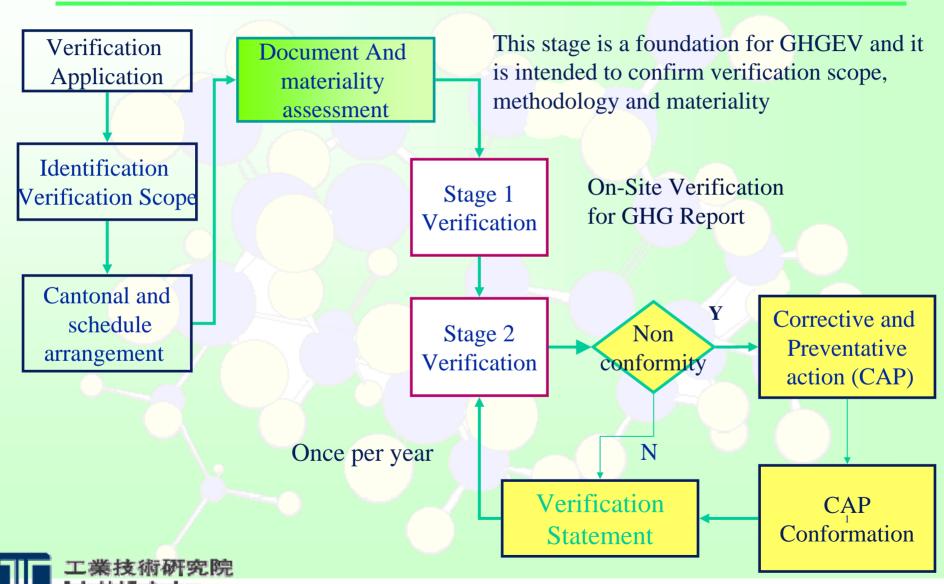
Trend up: NF3, C3F8

Trend down: CF4, C2F6, SF6

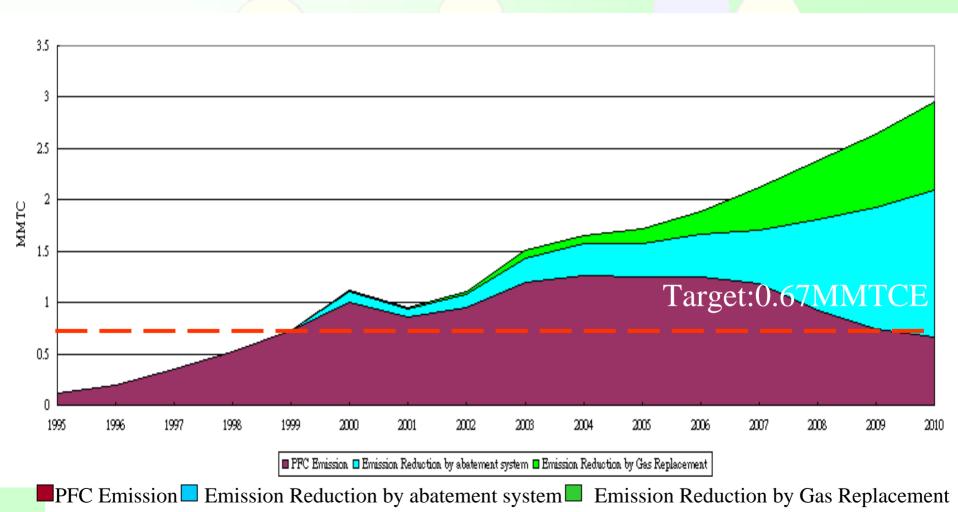
#### **TSIA PFC Emission Data**



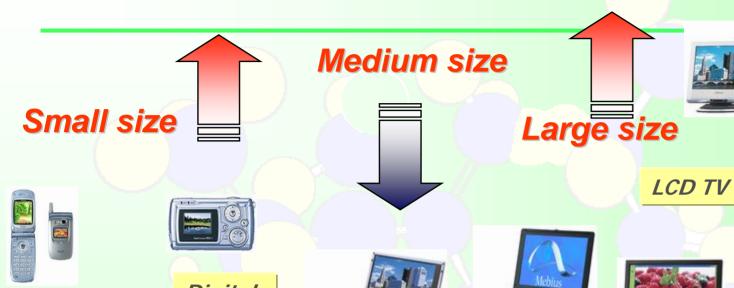
#### ISO 14064 GHG Verification of TSIA



#### Achieving the TSIA Emission Roadmap Goal



#### **TFT-LCD Products**



Cellular Phone Digital Still Camera



Portable AV



Car Navigation

Portable DVD



Notebook PC

Tablet PC



**LCD** 

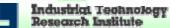
**Monitor** 

Desktop PC

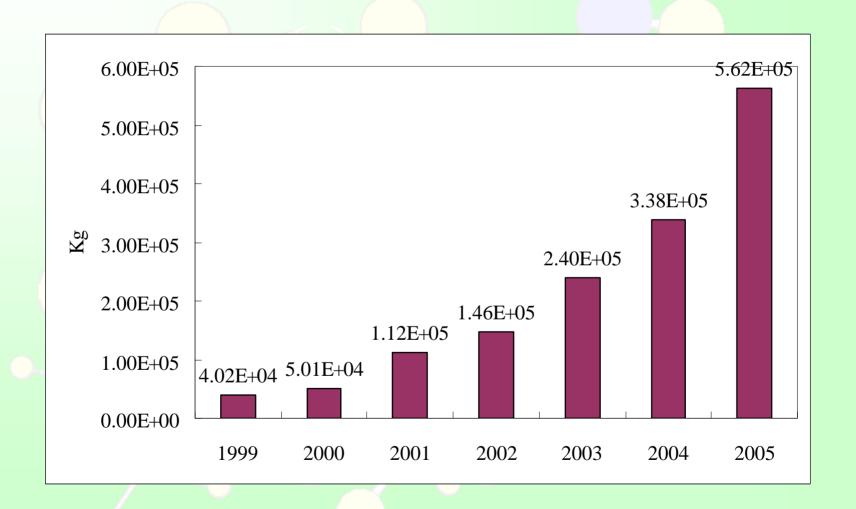


**PDA** 

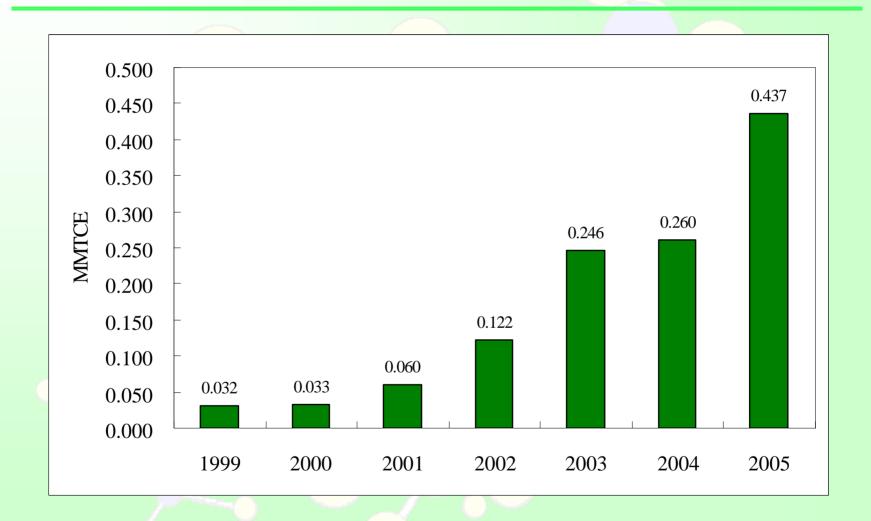




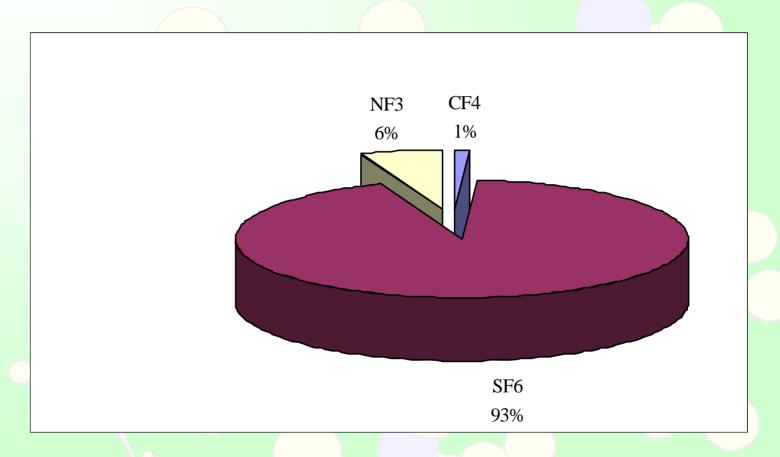
# TTLA SF<sub>6</sub> Gas Purchase



# TTLA SF<sub>6</sub> Emission

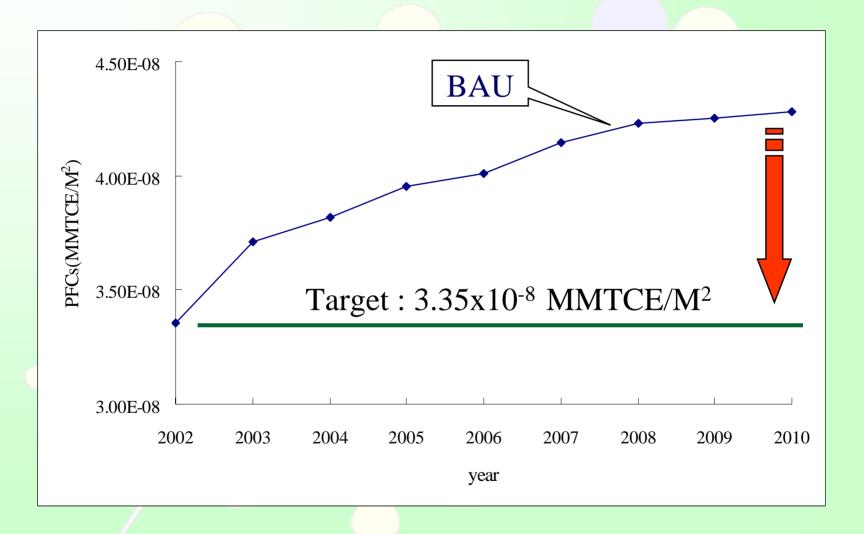


#### TFT-LCD PFCs Use



The TTLA's total PFCs of emissions was 0.46 MMTCE in 2005

# TTLA Roadmap for PFC Emission Reduction





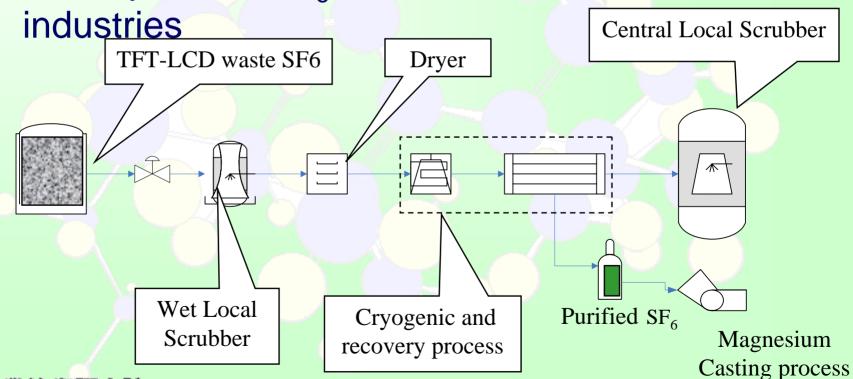
### TTLA PFCs Abatement strategy

- To Join World TFT-LCD Association, to achieve the PFCs emission reduction goal for Taiwan, Japan and Korea
- To Sign the voluntary memorandum for PFCs emission reduction with Taiwan EPA
  - ✓ Taiwan EPA will assist TTLA in reporting and checking the PFCs emission amount and provide support
  - ✓ TTLA agrees to choose 2002 as the base year for PFCs emission reduction
  - ✓ To use the PFCs emission intensity 0.0335 Million tonnes carbon equivalent/square meter substrate area used
  - ✓ All new Fabs will set up PFC abatement system after 2003
- Implement reduction measures on the use and emission of PFCs.
  - ✓ Local Scrubber Installation
  - ✓ GHG Emissions Calculation and Verification to seek where PFCs can be reduction emission

# Future work for SF<sub>6</sub> reduction emissions

➤ To Accelerate to set up SF<sub>6</sub> abatement system for old TFT-LCD plants

> To recycle the SF<sub>6</sub> emission transited to other



# **Applications of Magnesium in Taiwan**

Supply industry	Products
1. Notebook PC	Casing & Interior framework
2. Consumer Electronic	Camcorders, Digital cameras, PDAs, MDs, LCD projectors, Internet appliances
3. Communication	Mobile phones
4.Automotive Industries	Engine covers, Airbag housings, Steering wheels
5.Bicycle Industry	Fork Sliders, Pedals, Frames, Cranes, Hubs, Stems

# TMA SF<sub>6</sub> Abatement Strategy

- ➤ There are 19 companies in TMA(Taiwan Magnesium Association) which used SF<sub>6</sub> in 2005
- ➤ Taiwan EPA is working with TMA to assess substitute gases in hopes of reducing the use and emission of SF<sub>6</sub>.
- Current substitute gases in priority include SO2, HFC-134a, Novec TM 612 and other cover gases
- ➤ TMA will cooperate with TTLA's members to reuse the SF<sub>6</sub> to get Win-Win benefit

#### Conclusion

- SF<sub>6</sub> emission from Industry is less than 0.1% of greenhouse gases in Taiwan
- The Taiwan semiconductor industry and TFT-LCD industry have signed with EPA MOU to commit to greenhouse gas reduction target
- ➤ Power industry and magnesium aluminum alloy industry are working with EPA to recover SF<sub>6</sub> and assess substitute gases in hope of reducing the use and emission of SF<sub>6</sub>.
- ➤ Taiwan will continue to develop energy saving methods and improve manufacturing processes to reduce the use and emission of SF<sub>6</sub> and to study the post-Kyoto protocol strategy

