Desert View Power, LLC an affiliate of Greenleaf POWER

> Mr. Gerardo Rios Chief Permit Office Air Division (Mail Code - Air-3) 75 Hawthorne Street San Francisco, CA 94105

RE: New Source Review Administrative Permit Revision Desert View Power Facility (Permit No. CB-OP 99-01 – Formally Colmac Energy Inc.)

Dear Mr. Rios,

Desert View Power, LLC (DVP) is submitting to the Environmental Protection Agency Region IX (EPA) an administrative permit amendment pursuant to 40 CFR § 49.159(f) for a pre-construction review of a Hydrochloric Acid (HCl) emissions control systems with associated material handling equipment. Additionally, DVP is requesting that the attached application be incorporated into the previously submitted application for renewal of the Title V Operating Permit (CB-OP 99-01).

DVP is proposing to install one (1) silo and material conveying system to supply dry sorbent and two (2) hoppers to supply ash conditioning material to the existing Boilers 1 & 2. The existing limestone injection system will be utilized to inject the ash conditioning material. The addition of the Dry Sorbent Injection (DSI) will improve Hydrochloric Acid (HCl) emissions control in accordance with the compliance requirements of the April 2016 MACT requirements. The additional hoppers for ash conditioning material will improve the downstream ash characteristics resulting in a reduction in the severity of fouling in the back-pass of the boilers.

The following attachments should complete the application for New Source Review Administrative Permit Revision:

- FEDERAL MINOR NEW SOURCE REVIEW PROGRAM IN INDIAN COUNTRY Application for New Construction (Form NEW)
- Section D Attachments
 - o Narrative description of the proposed production process
 - o Process flow chart identifying components
 - o List and description of all proposed emissions units
 - o Type and quantity of fuel
 - o Type and quantity of raw materials
 - Proposed operating schedule

62-300 Gene Welmas Dr | Mecca, CA 92254 | (760) 396-2554 | www.greenleaf-power.com

- o List and description of all proposed emissions control equipment.
- o Criteria Pollutant Emissions calculations

The installation and operation of this equipment is necessary to ensure compliance with the April, 2016 MACT requirements for this facility. Prompt processing and approval of this application is critical to DVP's compliance schedule. If you have any questions or comments, please contact Craig Bressan at (916) 596-2515.

Sincerely,

James R. Huffman ^{VV} Vice President of California Operations Greenleaf Power, LLC 2600 Capital Ave Suite 430 Sacramento, CA 95816



Desert View Power, LLC 62-300 Gene Welmas Dr., Mecca CA 92254 Phone: (760) 262-1653 Fax: (760) 396-0410

Certification of Truth and Accuracy

Company Name:	Desert View Power, LLC	Facility ID:	CB-OP 99-01
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I declare, under penalty of perjury under the laws of the state of California that based on information and belief formed after reasonable inquiry, the statements and information provided in the document are true, accurate, and complete.

Signature of Responsible Official

02/051

Date

James R. Huffman Name of Responsible Official

Vice President of California Operations
Title of Responsible Official



United States Environmental Protection Agency Region IX, Air Division 75 Hawthorne Street San Francisco, CA 94105 Phone (415) 947-3579 Fax http://www.epa.gov/region9/air/tribal/index.html

Reviewing Authority Program Address Phone Fax Web address

FEDERAL MINOR NEW SOURCE REVIEW PROGRAM IN INDIAN COUNTRY

Application for New Construction

(Form NEW)

Please check all that apply to show how you are using this form:

- □ Proposed Construction of a New Source
- □ Proposed Construction of New Equipment at an Existing Source
- □ Proposed Modification of an Existing Source
- x Other Please Explain Administrative permit Amendment

Please submit information to:

U.S. EPA Region 9 75 Hawthorne Street Air Division (Air-3) Attn: Tribal NSR San Francisco, CA 94105

A. GENERAL SOURCE INFORMATION

1. (a) Company Name Greenleaf Power, LLC		2. Source Name				
(b) Operator Name		Desert View Power, LLC				
Desert View Power, LLC						
3. Type of Operation Electricity Generation		4. Portable Source? □ 5. Temporary Source? □	Yes <u>X</u> No Yes <u>X</u> No			
6. NAICS Code 221119		7. SIC Code 4911				
8. Physical Address (home base 62-300 Gene Welmas Drive, M	for portable sources) ecca, CA 92254					
9. Reservation* Cabazon Reservation	10. County* Riverside County	11a. Latitude* 33.594255	Yes <u>X</u> No Yes <u>X</u> No 11b. Longitude* -116.08053 12d. Range* 90 East of San Bernardino Baseline and Meridian			
12a. Quarter Quarter Section* Southern	12b. Section* Section 6	12c. Township* 70 South	12d. Range* 90 East of San Bernardino Baseline and Meridian			

OMB Control No. 2060-0003 Approval expires 04/30/2017

*Provide all proposed locations of operation for portable sources

B. PREVIOUS PERMIT ACTIONS (Provide information in this format for each permit that has been issued to this source. Provide as an attachment if additional space is necessary)

Source Name on the Permit Colmac Energy, Inc. – Mecca Plant

Permit Number (xx-xxx-xxxxx.xx) CB-OP-99-01

Date of the Permit Action 08/02/2000 Final Permit

Source Name on the Permit

Permit Number (xx-xxx-xxxxx.xx)

Date of the Permit Action

Source Name on the Permit

Permit Number (xx-xxx-xxxxx-xxxx)

Date of the Permit Action

Source Name on the Permit

Permit Number (xx-xxx-xxxxx-xxxx.xx)

Date of the Permit Action

Source Name on the Permit

Permit Number (xx-xxx-xxxxx-xxxx.xx)

Date of the Permit Action

EPA Form No. 5900-248

C. CONTACT INFORMATION

Company Contact Craig Bressan	Title EH&S Manager					
Mailing Address 2600 Capital Ave. Suite 430, Sacramento, CA 95816						
Email Address cbressan@greenleaf-power.com						
Telephone Number (916) 596-2515	Telephone NumberFacsimile Number(916) 596-2515(916) 520-1725					
Operator Contact (if different from company contact) Keith Speak	1	Fitle DVP Plant Manager				
Mailing Address 62-300 Gene Welmas Drive, Mecca, CA 92254						
Email Address kspeak@greenleaf-power.com						
Telephone Number (760) 262-1653						
Source ContactTitleKeith SpeakDVP Plant Manager						
Mailing Address 62-300 Gene Welmas Drive, Mecca, CA 92254						
Email Address kspeak@greenleaf-power.com						
Telephone Number (760) 262-1653	Facsimile Number (760) 396-0410					
Compliance Contact Keith Speak	Title DVP Plant Manager					
Mailing Address 62-300 Gene Welmas Drive, Mecca, CA 92254						
Email Address kspeak@greenleaf-power.com						
Telephone Number (760) 262-1653	Facsimile Number (760) 396-0410					

D. ATTACHMENTS

Include all of the following information (see the attached instructions)

Details to the following are included in Attachment 1

(N/A) FORM SYNMIN - New Source Review Synthetic Minor Limit Request Form, if synthetic minor limits are being requested.

 \underline{X} Narrative description of the proposed production processes. This description should follow the flow of the process flow diagram to be submitted with this application.

 \underline{X} Process flow chart identifying all proposed processing, combustion, handling, storage, and emission control equipment.

 $\underline{\mathbf{X}}$ A list and descriptions of all proposed emission units and air pollution-generating activities.

 \underline{X} Type and quantity of fuels, including sulfur content of fuels, proposed to be used on a daily, annual and maximum hourly basis.

 \underline{X} Type and quantity of raw materials used or final product produced proposed to be used on a daily, annual and maximum hourly basis.

 \underline{X} Proposed operating schedule, including number of hours per day, number of days per week and number of weeks per year.

 $\underline{\mathbf{X}}$ A list and description of all proposed emission controls, control efficiencies, emission limits, and monitoring for each emission unit and air pollution generating activity.

Details to the following are included in Attachment 2

<u>X</u> Criteria Pollutant Emissions - Estimates of Current Actual Emissions, Current Allowable Emissions, Post-Change Uncontrolled Emissions, and Post-Change Allowable Emissions for the following air pollutants: particulate matter, PM_{10} , $PM_{2.5}$, sulfur oxides (SOx), nitrogen oxides (NOx), carbon monoxide (CO), volatile organic compound (VOC), lead (Pb) and lead compounds, ammonia (NH₃), fluorides (gaseous and particulate), sulfuric acid mist (H₂SO₄), hydrogen sulfide (H₂S), total reduced sulfur (TRS) and reduced sulfur compounds, including all calculations for the estimates.

These estimates are to be made for each emission unit, emission generating activity, and the project/source in total.

(N/A) Modeling - Air Quality Impact Analysis (AQIA)

(N/A) ESA (Endangered Species Act)

(N/A) NHPA (National Historic Preservation Act)

E. TABLE OF ESTIMATED EMISSIONS

The following tables provide the total emissions in tons/year for all pollutants from the calculations required in Section D of this form, as appropriate for the use specified at the top of the form.

Pollutant	Potential Emissions (tpy)	Proposed Allowable Emissions (tny)	
PM	0.57	< 1.0	PM - Particulate Matter
PM ₁₀	0.51	< 1.0	than 10 microns in size
PM 2.5	0.49	< 1.0	PM _{2.5} - Particulate Matter less than 2.5 microns in size
SO _x	NA	NA	SOx - Sulfur Oxides
NO _x	NA	NA	CO - Carbon Monoxide
СО	NA	NA	- VOC - Volatile Organic Compound
VOC	NA	NA	Pb - Lead and lead compounds
Pb	NA	NA	Fluorides - Gaseous and
NH ₃	NA	NA	particulates
Fluorides	NA	NA	$H_2S - Hydrogen Sulfide$
H_2SO_4	NA	NA	TRS - Total Reduced Sulfur RSC - Reduced Sulfur
H_2S	NA	NA	Compounds
TRS	NA	NA	1
RSC	NA	NA	1

E(i) - Proposed New Source

Emissions calculations must include fugitive emissions if the source is one the following listed sources, pursuant to CAA Section 302(j):

- (a) Coal cleaning plants (with thermal dryers);
- (b) Kraft pulp mills;
- (c) Portland cement plants;
- (d) Primary zinc smelters;
- (e) Iron and steel mills;
- (f) Primary aluminum ore reduction plants;
- (g) Primary copper smelters;
- (h) Municipal incinerators capable of charging more than 250 tons of refuse per day;
- (i) Hydrofluoric, sulfuric, or nitric acid plants;
- (j) Petroleum refineries;
- (k) Lime plants;
- (l) Phosphate rock processing plants;
- (m) Coke oven batteries;
- (n) Sulfur recovery plants;
- (o) Carbon black plants (furnace process);
- (p) Primary lead smelters;
- (q) Fuel conversion plants;

- (r) Sintering plants;
- (s) Secondary metal production plants;
- (t) Chemical process plants
- (u) Fossil-fuel boilers (or combination thereof) totaling more than 250 million British thermal units per hour heat input;
- (v) Petroleum storage and transfer units with a total storage capacity exceeding 300,000 barrels;
- (w) Taconite ore processing plants;
- (x) Glass fiber processing plants;
- (y) Charcoal production plants;
- (z) Fossil fuel-fired steam electric plants of more that 250 million British thermal units per hour heat input, and

(aa) Any other stationary source category which, as of August 7, 1980, is being regulated under section 111 or 112 of the Act.

OMB Control No. 2060-0003 Approval expires 04/30/2017

Pollutant	Current	Current	Post-Change	Post-Change
	Actual	Allowable	Potential	Allowable
	Emissions	Emissions	Emissions	Emissions
	(tpy)	(tpy)	(tpy)	(tpy)
РМ	< 66	66		
PM ₁₀	< 66	< 66		
PM 2.5	< 66	< 66		
SO _x	< 105	105		
NO _x	< 237	237		
CO	< 394	394		
VOC	< 88	88		
Pb				
NH3				
Fluorides				
H ₂ SO ₄				
H ₂ S				
TRS				
RSC				

E(ii) - Proposed New Construction at an Existing Source or Modification of an Existing Source

PM - Particulate Matter

PM₁₀ - Particulate Matter less than 10 microns in size

PM2.5 - Particulate Matter less than 2.5 microns in size

SOx - Sulfur Oxides

NOx - Nitrogen Oxides

CO - Carbon Monoxide

VOC - Volatile Organic Compound

Pb - Lead and lead compounds

NH₃ - Ammonia

Fluorides - Gaseous and particulates

H₂SO₄ - Sulfuric Acid Mist

H₂S - Hydrogen Sulfide

TRS - Total Reduced Sulfur

RSC - Reduced Sulfur Compounds

[Disclaimers] The public reporting and recordkeeping burden for this collection of information is estimated to average 20 hours per response, unless a modeling analysis is required. If a modeling analysis is required, the public reporting and recordkeeping burden for this collection of information is estimated to average 60 hours per response .Send comments on the Agency's need for this information, the accuracy of the provided burden estimates, and any suggested methods for minimizing respondent burden, including through the use of automated collection techniques to the Director, Collection Strategies Division, U.S. Environmental Protection Agency (2822T), 1200 Pennsylvania Ave., NW, Washington, D.C. 20460. Include the OMB control number in any correspondence. Do not send the completed form to this address.

ATTACHMENT 1

<u>Narrative description of the proposed production processes.</u> <u>This description should follow the</u> <u>flow of the process flow diagram to be submitted with this application.</u>

Project Location and Description

Desert View Power, LLC, (DVP) is a biomass-fired power generation facility in Mecca, CA. The facility has two Combustion Engineering 300 MMBTU/hr. circulating fluidized bed (CFB) boilers that feed an Alstom turbine capable of producing 45 MWh net. The facility burns roughly 350,000 bone dry tons on an annual basis with a 75% urban waste, 25% agricultural waste mix.

The facility is subject to the IB MACT standards as set by the EPA. As such, the facility must meet the 0.022 lb/MMBTU limit for HCl. The facility needs to install a Dry Sorbent Injection (DSI) System to reduce the Cl emissions and ensure compliance with the MACT limit. In addition, the existing lime stone injection system will be modified to allow for the injection of ash condition compounds into the combustion zone.

The facility injects approximately 50 lb/hr. of high purity (98%) CaCO₃ into the combustion loop of each boiler for SO₂ control, and will add a separate fully enclosed hopper to add an additional 2-3 pounds of material for ash conditioning. The Title V permit limit is 12 lb/hr. of SO2 for each boiler as measured at the stack; the facility does not have any exceedances in the past year. Typical temperatures at the outlet of the economizer/air heater inlet are 580-600°F. Typical air heater outlet temperatures range from 300-350°F. The addition of the ash conditioning materials will better control the melting temperature of the ash and minimize the formation of conglomeration on the boiler tubes.

Each unit has a baghouse designed by Environmental Elements Corporation. Each baghouse has a design cloth area of 5,280 sq. ft. per module with 8 modules per unit. The design air to cloth ratio is 3.39 FPM with 1 module offline. The baghouses are pulse-jet type.



The Hydrated Lime (HL) system will include the following equipment:

- 1. Storage silo:
 - a. The silo shall be equipped with a truck unloading line
 - The storage silo shall have sufficient volume to store 2.0 times the typical truck capacity of hydrated lime
 - c. The silo shall be equipped with a bin vent filter meeting the design criteria listed in the attached technical data sheet
- 2. The unit shall be equipped with gravimetric feeders capable of the full design flow of the project. The accuracy of the gravimetric feeders shall be <5%.
- 3. Blowers
 - a. The unit shall be equipped with 3 x 100% capacity blowers.
 - b. The piping shall be configured in such a way that the redundant blower can feed either injection system
- 4. Convey lines
 - a. The unit shall be equipped with a total of two convey lines, one for each boiler
 - b. Each convey line should be sized for adequate material flow
 - c. Only long radius turns should be used. Every effort should be made to minimize plugging in the lines
- 5. Injection lances
 - a. Injection lances shall be supplied for each unit.
 - b. Injection lances should be designed to minimize plugging
 - c. The injection system should be designed to minimize sorbent usage and maximize dispersion as there will be a short dwell time in the flue gas path
- 6. Truck unloading panel
 - a. The unit shall be equipped with a truck unloading panel to control the components necessary for offloading sorbent.

The Ash Conditioning Material systems will include the following equipment:

- 1. Enclosed storage hoppers (one for each combustion unit)
 - The hoppers shall be equipped with a bulk container unloading capture & control system
 - b. The hoppers shall be equipped with all necessary safety equipment
 - c. The hoppers shall have means of monitoring level within the hoppers

- d. The hoppers shall be equipped with a bin vent filter meeting the air to cloth design criteria listed in the attached technical data sheet
- e. The ash conditioning material will utilize the existing lime stone injection system to convey material to the combustion zone.

<u>Process flow chart identifying all proposed processing, combustion, handling, storage, and emission</u> <u>control equipment.</u>

The following drawings detail the silo and associated material handling equipment. The hoppers for ash conditioning materials will utilize the plants existing systems for feeding material from the hoppers to the boilers.



5.0	DESCRIPTION:	
	Bag Removal Type:	Top access with (2) lift-off doors
	Access to Bags:	Clean air plenum
	Shell Material:	A36 carbon steel
	Shell Thickness:	12 gauge; 1/4" x 3" F.B. stiffeners
	Inlet Size:	37"x37": Flanged 2" wide x 1/4" thk
	Outlet Size:	<vts> by <vts> Square, Rectangular, etc. Sized by filter</vts></vts>
		Manufacturer to limit drop through the outlet including the Weather
		Hood and Bird Screen (that prevents the elements, rain, snow, etc.
		from entering the filter) to a maximum of 1.0 "H ₂ O or less.
	Bag Quantity:	16 - Bags ordered separately from filter unit (bags are UCC PN
		54320-12-214-1).
	Bag Size:	Top load; 6" diameter x 96.5" long
	Bag Material:	Nomex with TTG PTFE membrane
	Bag Weight:	14 oz./sq yard
	Cloth Area:	207 Sq. Ft.
	Diaphragm Pulse Valves:	Qty (4); 3/4" single diaphragm valves
	Solenoid Valves:	Qty (4); ASCO; Class H; 120V; NEMA 4X, Panel Mounted, with
		manual operators.
	Interconnecting Valve Tubing:	Tubing is to be ASTM A213, grade TP316. Tube fittings are to be
		grade ASTM A182 Grade F316 OR ASTM A479 Grade TP316.
		Tube fittings are to be manufactured by Swagelok, and are to be
		flareless grip type. Tubing is to be used for the interconnections
		between diaphragm valves and panel mounted solenoid valves.
		Minimum wall thickness for 1/4" tubing is 0.035". Minimum wall
		thickness for 1/2" tubing is 0.065".
	Cage Material:	Galvanized steel - Cages ordered separately from filter unit (cages are
		UCC PN 54320-13-214-2). Cages shall be fabricated of minimum
		1/8" diameter vertical wires and 3/16" horizontal support rings.
		vertical wires of the cage shall terminate in an end cap constructed of
		the same material as the wires. The wires shall be welded to the end
	Tube Sheet	Carbon steel $= 3/16^{\circ}$ thick Shall be suitably reinforced to support the
	ruot blicet.	weight of maintenance personnel
	Pulse Air Venturi:	Galvanized, carbon steel: integral to the cages.
	Bag Grate:	Yes, sized to prevent bags from dropping down into the silo
	Bag Cleaning Method:	Pulse jet - Factory wired for "Timed Pulsing.
	Compressed Air Requirements:	Flow: 4.2 SCFM maximum
		Pressure: 80 to 120 PSIG
	Pulse Timer Enclosure:	NEMA 4X, SS
	Pulse Timer Card:	10 Point card to allow wiring one point to only one solenoid, using
		one point to energize two solenoids is not allowed.
	Power Supply:	120 VAC +10% -15%, 1 Ph, 60 Hz +/- 3%
	Exhaust Duct Configuration:	Weather hood & bird screen
	Wiring Specification:	Wiring and electrical work is to comply with UCC specification
		54320-12-222.
	Customer Specification:	Bin vent filter to comply with customer specification section
		11516.2.4.11.1

6.0 ACCESSORIES:

2

Supplier to provide the following accessories with the filter package:

Mounting Attachments:	Flange
Lifting Lugs:	Yes, 4 per major section, properly spaced to lift vent filter in and out
	of place

FI(020794)

TECHNICAL SPECIFICATION SHEET

1.0 <u>TYPE</u>:

3.0

1.

Filter, Bag, Bin Vent

2.0 <u>MANUFACTURER'S MODEL</u> <u>NUMBER</u>:

96TB-BVT-16:S6; Style 2; Top Access; Top Doors

IAC

4.0 OPERATING CONDITIONS:

MANUFACTURER:

Site Elevation: Application: Ambient Temperature Range: Max. Inlet Air Temperature: Max. Bin Vent Pressure: Min. Bin Vent Pressure: Air Flow: Air to Cloth Ratio: Interstitial Velocity: Guaranteed Emissions: 394 Feet above sea level
Bin Vent Filter for Hydrated Lime Silo
-23°F to 105°F
125°F
20" WC.
-20" WC.
830 ACFM at 125 °F
4:1 (maximum)
125 Ft/Min
The guaranteed maximum outlet emissions from the bin vent filter
shall be less than 0.005 gr/dscf based on inlet concentration of 100 gr/acf and attached particle size distribution (attached document to spec).

Use the following standard particle size distribution if one is not available:

Screen Size	Inches	Millimeter s	% of total
#7 Mesh	0.1110	2830	1.76
#12 Mesh	0.0661	1680	0.77
#20 Mesh	0.0331	840	1.30
#50 Mesh	0.0117	297	4.83
#70 Mesh	0.0083	210	2.50
#100 Mesh	0.0059	149	4.83
#200 Mesh	0.0029	75	17.79
#270 Mesh	0.0021	53	19.71
#325 Mesh	0.0017	45	5.00
- #325 Mesh			41.51



Example of potential hopper design for ash conditioning system.

A list and descriptions of all proposed emission units and air pollution-generating activities.

- Truck traffic for delivery of Hydrated Lime (HL) and ash conditioning materials, controlled by BEST Management Practices (BMPs).
- Loading and unloading of HL from trucks to the HL storage silo, controlled by cartridge filter on the silo.
- Loading and unloading from bulk shipping container to the Ash Conditioner storage hoppers, controlled by cartridge filter on the silos.
- Working losses from the HL storage silo controlled by cartridge filter on the silo.
- Working losses from the Ash Conditioning storage hoppers controlled by cartridge filter on the silos.
- Negligible impact on stack emissions from the combustion source. The addition of HL and ash conditioning material will reduce the Hydrochloric Acid emissions from these emissions units. The negligible addition (less than 3% of current system loading) of particulate matter (PM) will not result in an increase in PM emissions from the system. The reduction of HCl emissions will improve overall baghouse performance.

Type and quantity of fuels, including sulfur content of fuels, proposed to be used on a daily, annual and maximum hourly basis.

Not Applicable - This modification will not impact the existing emissions unit(s) fuel usage.

Type and quantity of raw materials used or final product produced proposed to be used on a daily, annual and maximum hourly basis.

Projected usage of Hydrated Lime (HL): Daily – 6.5 tons/day Yearly – 2,365 tons/year Projected usage of Ash Conditioning Material: Daily – 1.0 tons/day Yearly – 365 tons/year <u>Proposed operating schedule, including number of hours per day, number of days per week and</u> <u>number of weeks per year.</u>

Projected operating schedule: Hours per day – 24

Days per week $-\frac{7}{2}$ Weeks per year $-\frac{50}{2}$

<u>A list and description of all proposed emission controls, control efficiencies, emission limits, and</u> monitoring for each emission unit and air pollution generating activity.

Primary control for the HL loading and storage:

HL silo bin vent cartridge filte	r:
Control efficiency:	99.9%
Emission limit:	0.01 gr/dscf
Monitoring:	Pressure drop across the cartridge filter

Primary control for the Ash Conditioning Material loading and storage:

Ash Conditioning Material hopper bin vent cartridge filter: Control efficiency: 99.9% Emission limit: 0.01 gr/dscf Monitoring: Pressure drop across the cartridge filter

<u>Criteria Pollutant Emissions - Estimates of Current Actual Emissions, Current Allowable Emissions,</u> <u>Post-Change Uncontrolled Emissions, and Post-Change Allowable Emissions for the following air</u> <u>pollutants: particulate matter, PM_{10} , $PM_{2.5}$, sulfur oxides (SOx), nitrogen oxides (NOx), carbon</u> <u>monoxide (CO), volatile organic compound (VOC), lead (Pb) and lead compounds, ammonia (NH₃),</u> <u>fluorides (gaseous and particulate), sulfuric acid mist (H₂SO₄), hydrogen sulfide (H₂S), total reduced sulfur (TRS) and reduced sulfur compounds, including all calculations for the estimates.</u>

See attached calculations in Attachment 2

ATTACHMENT 2

US EPA emissions calculation guidance:

Hydrated Lime (HL) project	ted usage rate =		270	lbs./unit pe	er hour								
Potential HL annual usage =			2365.2	tons of HL	per year								
Potenail trucks per year =			197	trucks per	year (emissions	are calculate	ed based on 20	0 trucks)					
Hydarted Lime Silo vent es	timated at by EPC =		830	ACFM	Calculations b	ased on 1,100	OACFM and 4:1	L air to clo	oth ratio				
Ash aditives silo vent estin	nated =		83	ACFM	Calculations b	ased on 110 A	ACFM and 4:1 a	air to cloth	n ratio				
Material Handling	Silo Vent		FF	daily PM	vearly PM	PM10							
Material Hanuling	SCEM			lbc	Jbc	TDV							
HL Silo	3CT W	1100	0.01	0.09	825.94	0.41							
Material Handling	Hopper Vent		EF	daily PM	vearly PM	PM10							
	SCFM		gr/SCF	lbs.	lbs.	TPY							
Ash Conditioning Hoppe		110	0.01	0.01	82.59	0.04							
Material Handling	Hopper Vent		EF	dailv PM	vearly PM	PM10							
	SCFM		gr/SCF	lbs.	lbs.	TPY							
Ash Conditioning Hoppe		110	0.01	0.01	82.59	0.04							
Delivery of HL	Road		Vehicle	Trucks	Truck Weight	Fruck Weight	Truck Weight	Length	Silt	PM	PM	PM	PM
	Type		Type	per year	Empty	Full	Average	Miles	Loading	no contol	Control	Annual	Daily
					Tons	Tons	Tons		(g/m^3)	Ib/VMT	Efficiency	TPY	lbs./day
Delivery of HL Pa	ived	tr	uck	200	12	24	18	1.4	12	2.01	70%	0.08	0.85
						PM-10	PM-10	PM-10	PM-10	PM-2.5	PM-2.5	PM-2.5	PM-2.5
E = k((sL)^0.91)*((w)^1.02)					no contol	Control	Annual	Daily	no conto	Control	Annual	Daily
						lb/VMT	Efficiency	TPY	lbs./day	Ib/VMT I	Efficiency	TPY	lbs./day
	P	M K =	0.011	lb/VMT									
	PM-	10 K =	0.002	lb/VMT		0.37	70%	0.02	0.15	0.10	70%	0.00	0.04
	PM-2	.5 K =	0.00054	lb/VMT									
		sL =	12										
		W =	18										