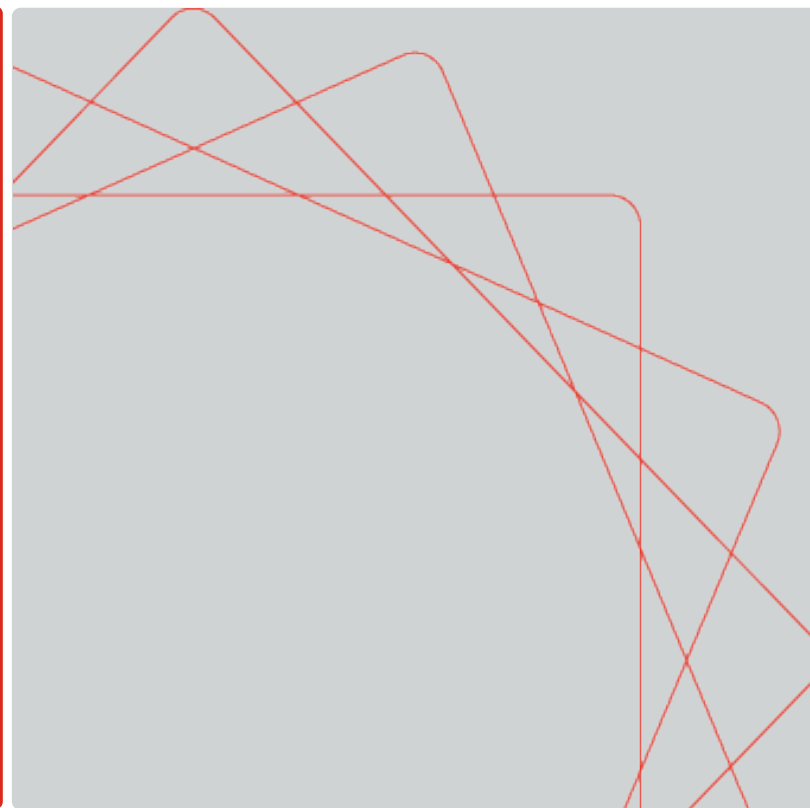




TRI as a Tool to Measure Green Chemistry Progress

A pharmaceutical case study

Cheryl Keenan
Abt Associates



Overview



- Many examples highlighting green chemistry successes
- Can EPA's Toxics Release Inventory (TRI) be used as a tool to measure progress?
- More broadly, can TRI be used as a tool to evaluate progress toward sustainability goals?

Green Chemistry in Pharmaceuticals



- Many examples of such in the literature
 - Pfizer identified a greener synthesis of sildenafil citrate (Viagra™)
 - Merck and Codexis developed a green synthesis of sitagliptin, the active ingredient in Januvia™, a treatment for type 2 diabetes.*
 - Pfizer developed a sustainable biocatalytic process for making Pregabalin, the active ingredient in Lyrica®, which is used to treat neuropathic pain.*

*Received EPA's Presidential Green Chemistry award

Quantifying the Impacts



- Articles did not consistently quantify the environmental impacts of green chemistry initiative
- If these advances are occurring on a wide-scale across the sector, we should be able to see these advances in the Toxics Release Inventory (TRI) data
 - Do we?

Approach

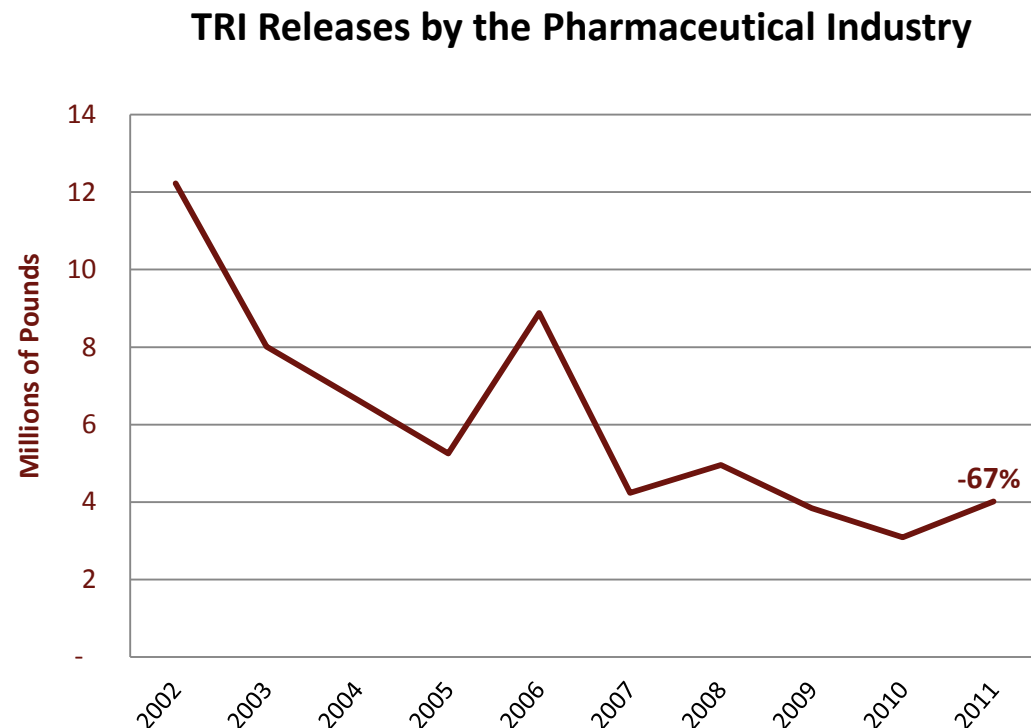


- Examined trends in TRI releases by the pharmaceuticals sector.
- Examined likely drivers for the trends observed:
 - Economic trends
 - Outsourcing
 - Regulations
 - Shifts to other waste management practices
 - Influence of large firms
- Conclusion by exclusion

Pharmaceutical sector's TRI releases have declined dramatically



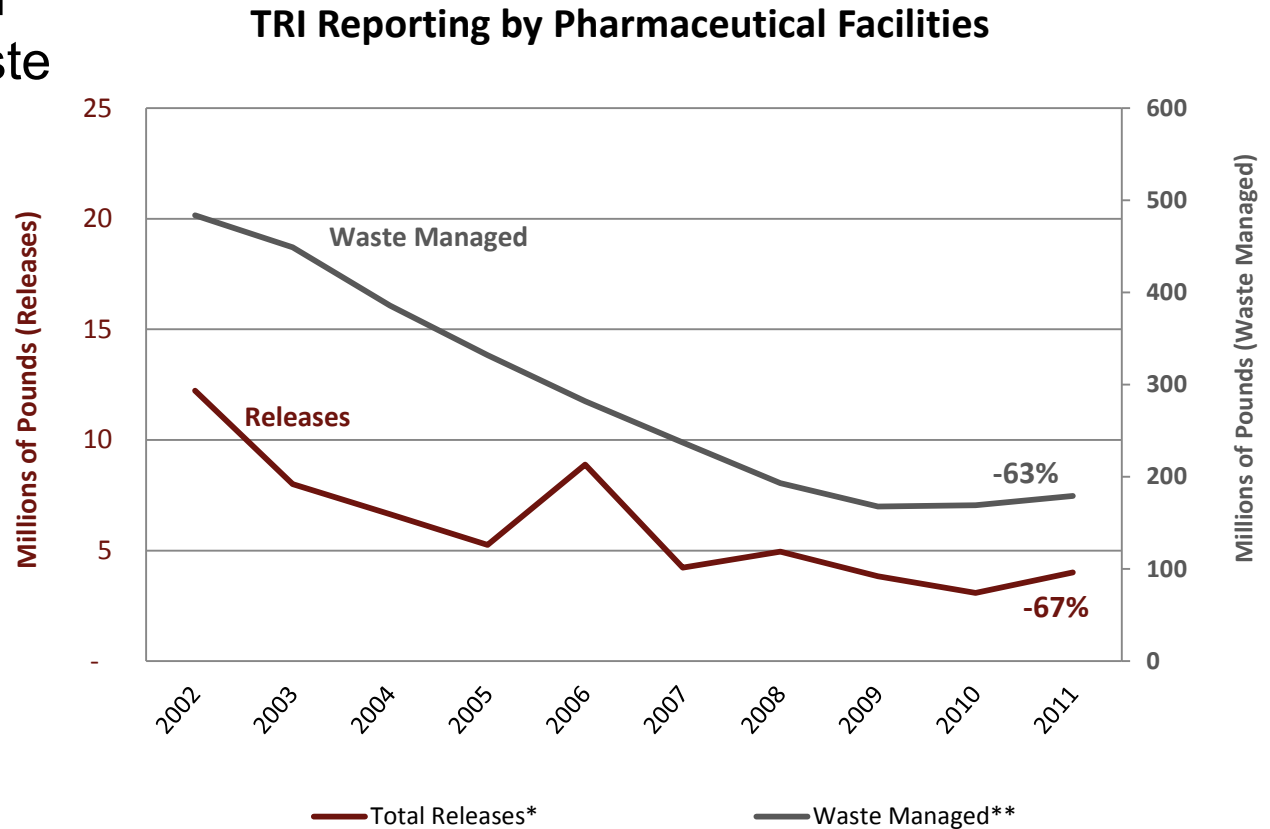
- Releases have declined by 67% since 2002
- But, is it due to green chemistry?
 - Investigate other potential causes



Did wastes just shift from releases to other waste management?



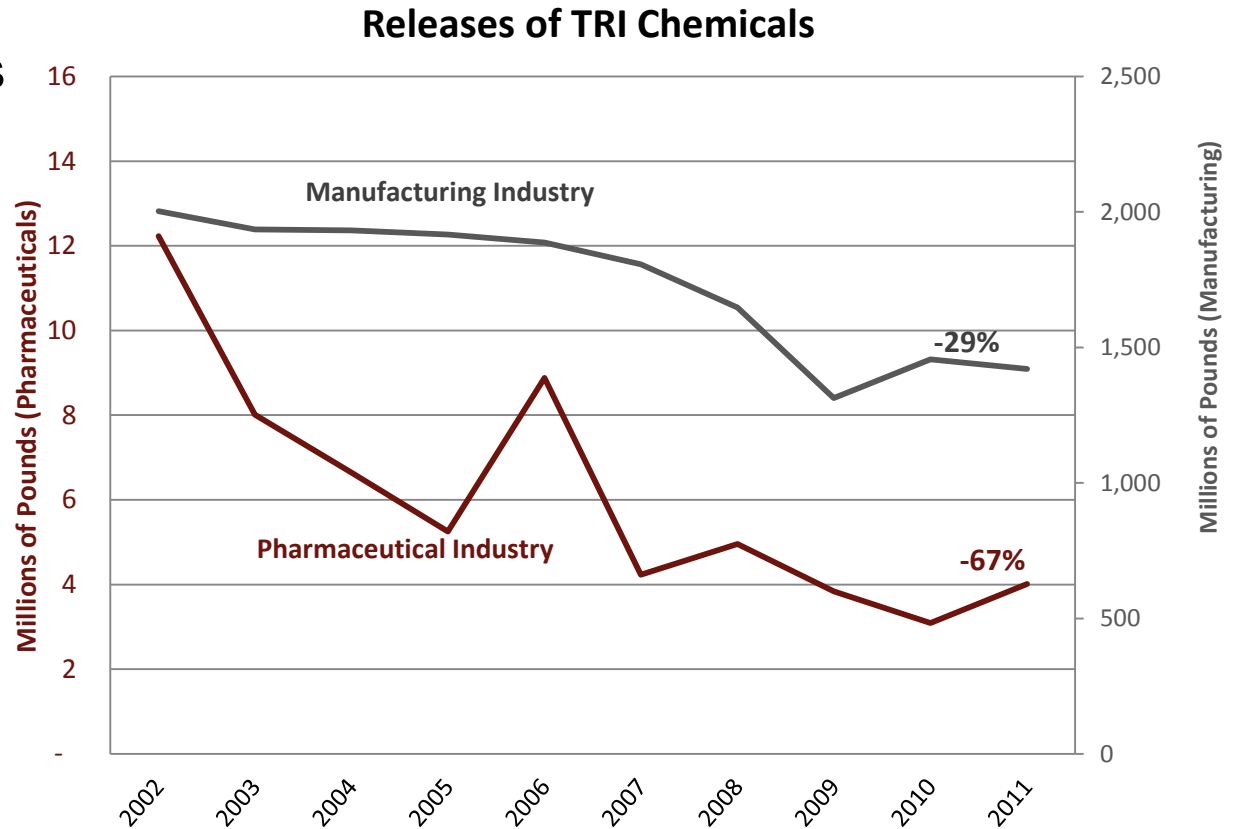
- Similar trend in quantity of waste managed indicates real reductions



Does the trend reflect general improvements seen across sectors?



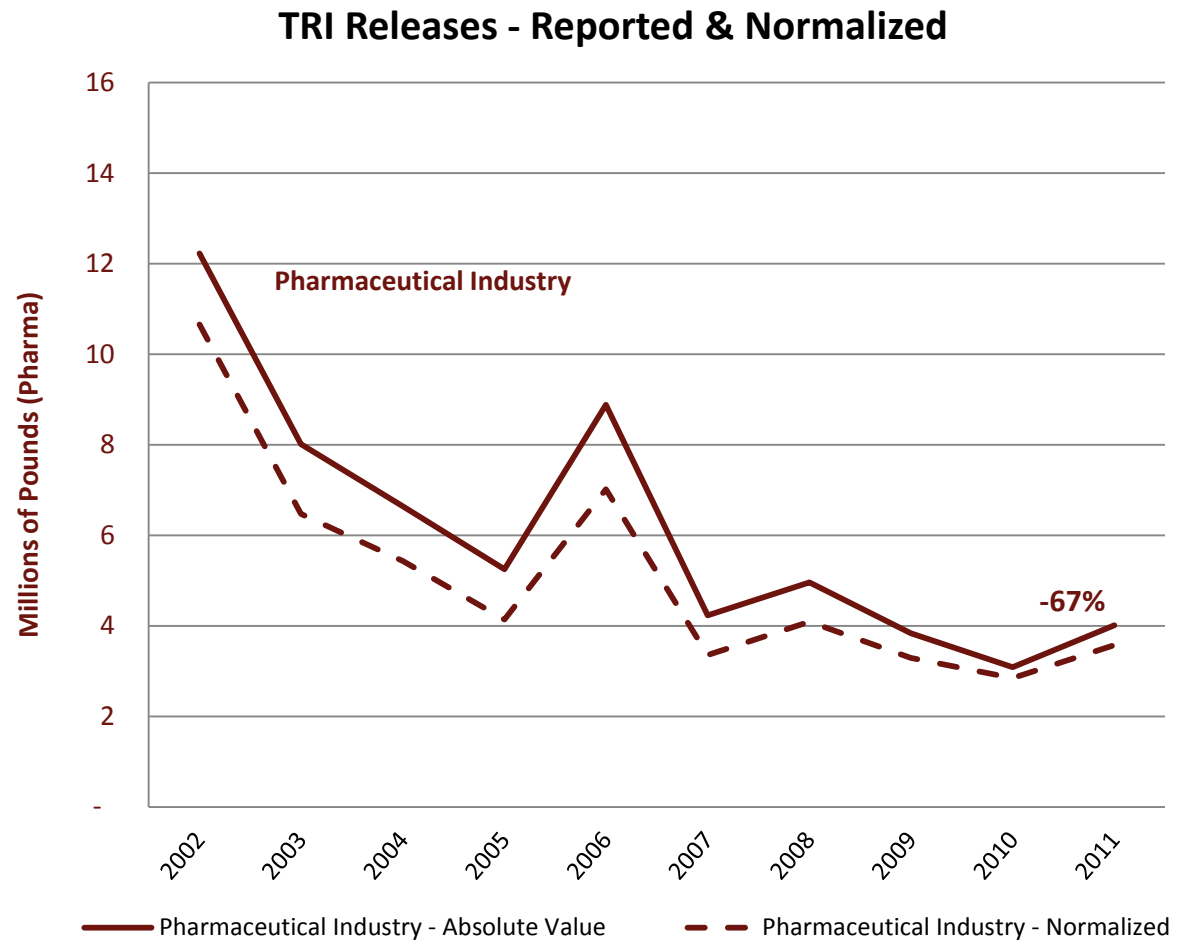
- The decline in releases for the pharmaceuticals industry is much greater than for the rest of manufacturing



Are reductions due to economic trends?



- Normalizing releases to annual value-added has little impact on the trend

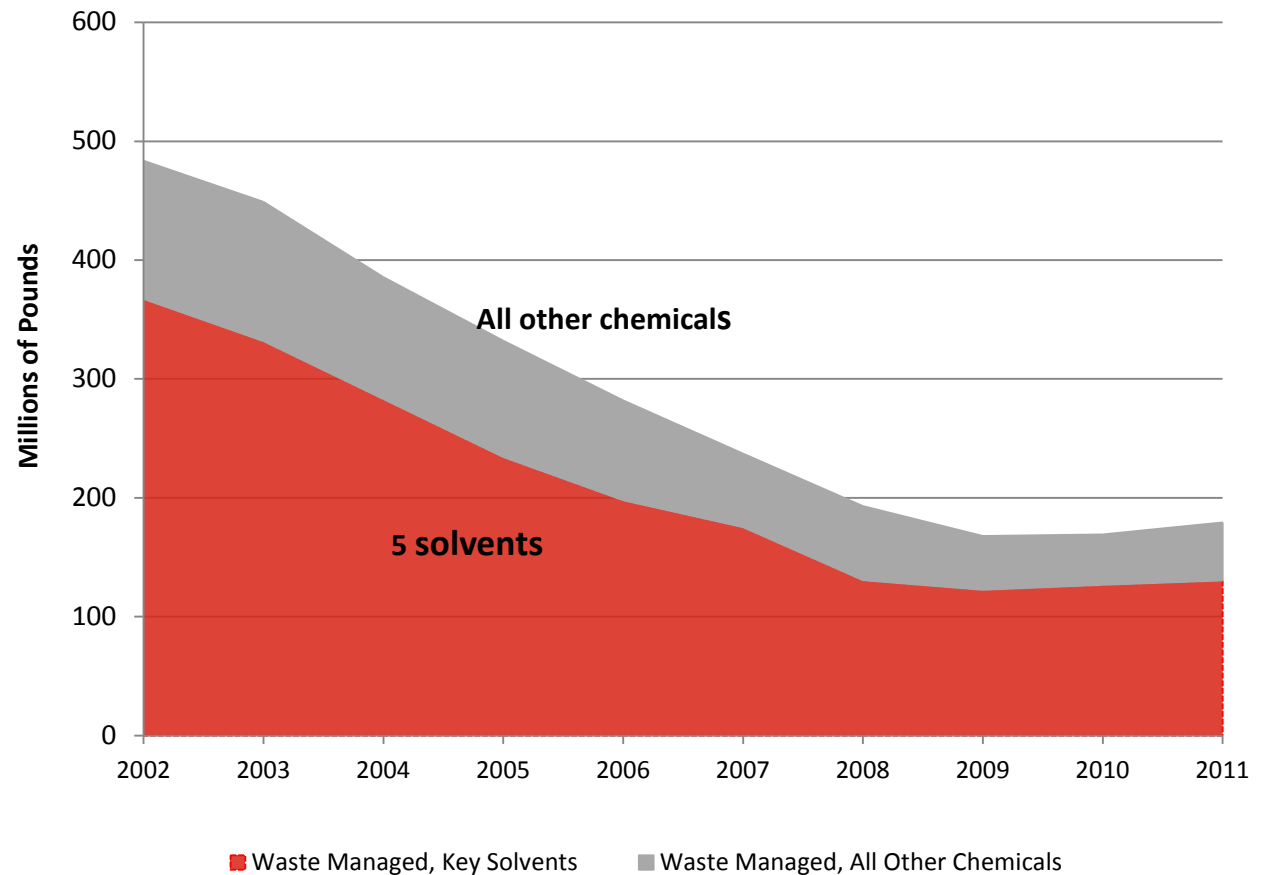


Are the chemicals driving the trend associated with green chemistry?



- Solvents driving the declining trends:
 - Methanol
 - Dichloromethane
 - Toluene
 - Dimethylformamide
 - Acetonitrile

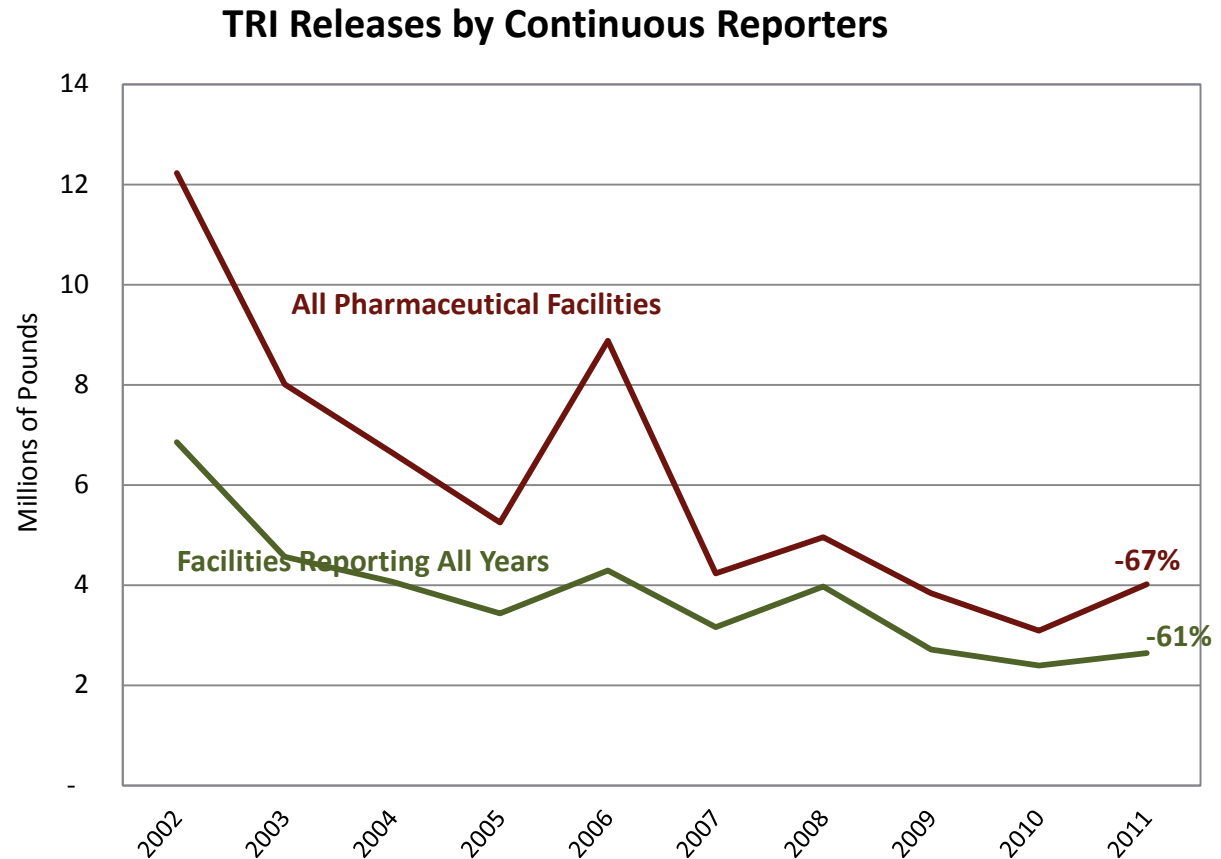
Waste Managed for Key Solvents



Are reductions a result of outsourcing?



- Facilities that reported over the whole 10-year period reduced releases as much as the entire sector

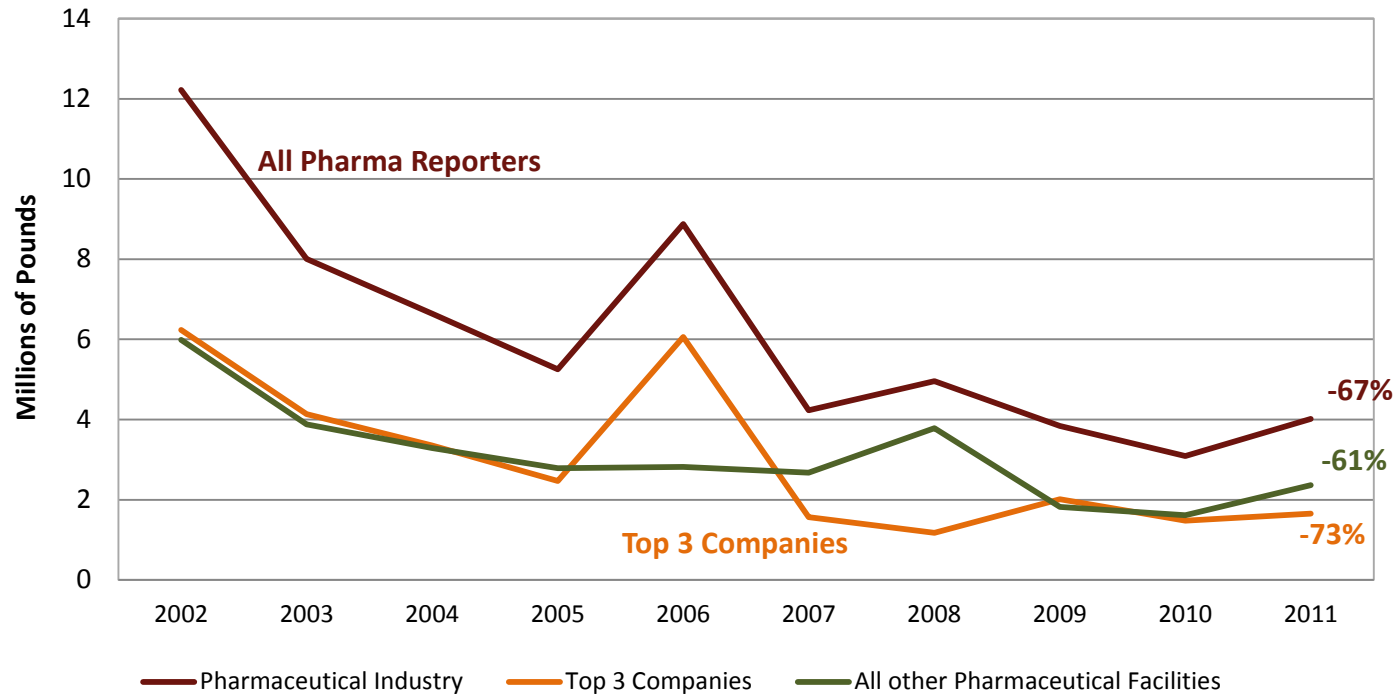


Are reductions sector-wide or driven by a few companies?



- Reductions are sector-wide

TRI Releases of Top 3 Pharmaceutical Companies

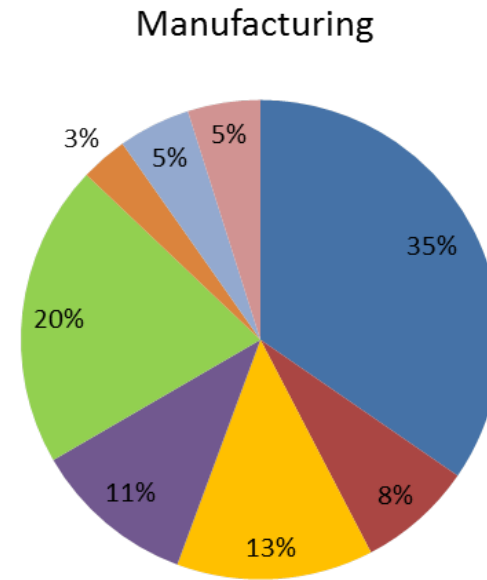
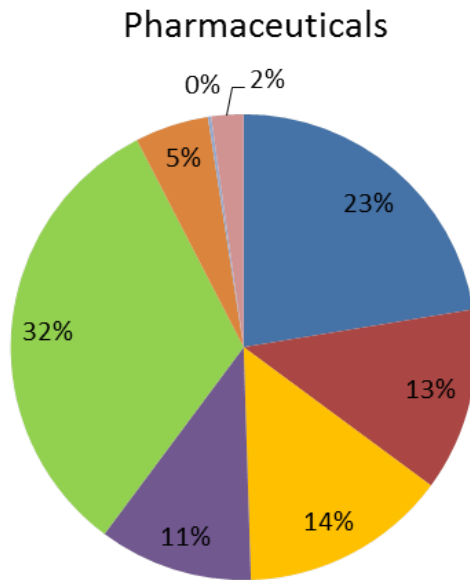


Pollution Prevention in TRI



- Pharmaceutical facilities report more process modifications than the rest of manufacturing

Newly Implemented Source Reduction Activities, 2002-2011



Wrap up



- Can TRI data be used to quantify environmental progress?
 - The results of our analyses indicate that the implementation of green chemistry by the pharmaceutical industry is reflected in the TRI data
 - The results more broadly suggest a potential for the use of TRI data as a tool to track sustainability progress