Manufacturer: Berry Plastics Corporation Model: Squeeze and Turn ASTM Type: IB

Description:

This is a one piece plastic continuously threaded closure (Figure 1).



Figure 1

The closure is opened by squeezing two sides of the closure and simultaneously turning it counterclockwise. The side of the closure has uniform piping around its entire circumference, except at the two squeeze points where it has a smooth semicircle at the bottom of the closure. The two squeeze points are 180<sup>o</sup> apart. The inside of the closure has two triangles 180<sup>o</sup> apart, which are 90<sup>o</sup> away from the squeeze points (Figure 2A). The triangles lock into two bayonets on the bottle neck finish to keep the package closed (Figure 2B).



Figure 2A



Figure 2B

The manufacturer's instructions on the closure are (Figure 3):

CLOSE TIGHTLY (with a clockwise arrow) SQUEEZE SIDES (two arrows 180<sup>°</sup> apart pointing towards the center of the closure) WHILE TURNING (with a counterclockwise arrow)



Figure 3